



SAFETY DATA SHEET

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC

Product name: Great Stuff™ Wide Spray Foam Sealant

Issue Date: 07/21/2025

Print Date: 10/01/2025

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: Great Stuff™ Wide Spray Foam Sealant

Recommended use of the chemical and restrictions on use

Identified uses: Polyurethane foam. For industrial use.

COMPANY IDENTIFICATION

DDP SPECIALTY ELECTRONIC MATERIALS
US 9, LLC
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EMERGENCY TELEPHONE NUMBER

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2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Flammable aerosols - Category 1

Gases under pressure - Liquefied gas

Skin irritation - Category 2

Eye irritation - Category 2B

Respiratory sensitisation - Category 1

Skin sensitisation - Category 1

Carcinogenicity - Category 2

Effects on or via lactation

Specific target organ toxicity - single exposure - Category 3

Specific target organ toxicity - repeated exposure - Category 2

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Extremely flammable aerosol.
Contains gas under pressure; may explode if heated.
Causes skin and eye irritation.
May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause harm to breast-fed children.
May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.
Do not breathe dust or mist.
Avoid contact during pregnancy/ while nursing.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/ protective clothing/ eye protection/ face protection.
In case of inadequate ventilation wear respiratory protection.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation or rash occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
Take off contaminated clothing and wash before reuse.

Storage

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

Further information

The values listed below represent the percentages of ingredients of unknown toxicity.

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 15.8705 %

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - < 20.0 %
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 10.0 - < 20.0 %
Isobutane	75-28-5	>= 10.0 - < 20.0 %
Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer	53862-89-8	>= 5.0 - < 10.0 %
Dimethyl ether	115-10-6	>= 5.0 - < 10.0 %
Chloroalkanes (C=14-17)	85535-85-9	>= 5.0 - < 10.0 %
4,4' -Methylenediphenyl diisocyanate	101-68-8	>= 5.0 - < 10.0 %
Propane	74-98-6	>= 1.0 - < 5.0 %

Note

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. In the case of skin irritation or allergic reactions see a physician. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist.

Ingestion: Do not induce vomiting. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Seek medical attention immediately.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome). Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Nitrogen oxides. Isocyanates. Hydrogen chloride. Carbon monoxide. Carbon dioxide. Hydrogen cyanide.

Unusual Fire and Explosion Hazards: Contains flammable propellant. Aerosol cans exposed to fire can rupture and become flaming projectiles. Propellant release may result in a fireball. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Dense smoke is produced when product burns.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Do not use direct water stream. May spread fire. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Avoid skin and eye contact. Do not breathe vapor, mist, dust, or fumes. Keep container closed. Ensure adequate ventilation.

Environmental precautions: Avoid release to the environment.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Ground and bond all containers and handling equipment. Isolate area until gas has dispersed. Use non-sparking tools in cleanup operations. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Collect in suitable and properly labeled containers. Absorb with materials such as: Clay. Dirt. Milsorb®. Sand. Sawdust. Vermiculite. See Section 10 for more specific information. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Never use air pressure for

transferring product. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. Keep out of reach of children. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Contents under pressure. Do not puncture or incinerate container. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Do not enter confined spaces unless adequately ventilated. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Advice on general occupational hygiene

Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Conditions for safe storage: Minimize sources of ignition, such as static build-up, heat, spark or flame. Store in a dry place. See Section 10 for more specific information.

Storage stability

Shelf life: Use within 12 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Diphenylmethane Diisocyanate, isomers and homologues	DUPONT AEL	AEL * particulate	0.025 mg/m3
	DUPONT AEL	STEL particulate	0.075 mg/m3
	DUPONT AEL	AEL * Vapour	0.005 ppm
	DUPONT AEL	STEL Vapour	0.015 ppm
	ACGIH	TWA	0.005 ppm
Isobutane	NIOSH REL	TWA	1,900 mg/m3 800 ppm
	ACGIH	STEL	1,000 ppm
Dimethyl ether	US WEEL	TWA	1,000 ppm
4,4' -Methylenediphenyl diisocyanate	DUPONT AEL	AEL * Vapour	2.5 Parts per billion
	DUPONT AEL	AEL * Vapour	20 Parts per billion
	DUPONT AEL	AEL * particulate	0.025 mg/m3
	OSHA Z-1	C	0.2 mg/m3 0.02 ppm
	OSHA P0	C	0.2 mg/m3 0.02 ppm
	NIOSH REL	TWA	0.05 mg/m3 0.005 ppm
	NIOSH REL	C	0.2 mg/m3 0.02 ppm
Propane	ACGIH	TWA	0.005 ppm
	ACGIH		See Further information
Further information: See Appendix F: Minimal Oxygen Content; EX: Explosion hazard:			

	the substance is a flammable asphyxiant or excursions above the TLV® could approach 10% of the lower explosive limit.; asphyxia: Asphyxia; D: Simple asphyxiant; see discussion covering Minimal Oxygen Content found in the 'Definitions and Notations' section following the NIC tables		
	OSHA Z-1	TWA	1,800 mg/m3 1,000 ppm
	CAL PEL	PEL	1,800 mg/m3 1,000 ppm
	Further information: (h): A number of gases and vapors, when present in high concentrations, act primarily as asphyxiants without other adverse effects. A concentration limit is not included for each material because the limiting factor is the available oxygen. (Several of these materials present fire or explosion hazards.)		
	NIOSH REL	TWA	1,800 mg/m3 1,000 ppm

Exposure controls

Engineering measures: Use only with adequate ventilation. Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

Hygiene measures: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). Where contact with the liquid is likely, chemical goggles are recommended.

Skin protection

Hand protection: Use gloves chemically resistant to this material.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Foam
Color	Clear amber
Odor	No data available
Odor Threshold	No data available

pH	No data available
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	Not applicable
Flash point	No data available
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not expected to form explosive dust-air mixtures.
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.06 at 20 °C (68 °F)
Water solubility	Not applicable
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No test data available
Kinematic Viscosity	No test data available
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7. Unstable at elevated temperatures.

Possibility of hazardous reactions: Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers. Acids.

Conditions to avoid: Temperature > 50 °C
Elevated temperatures can cause container to vent and/or rupture. Exposure to elevated temperatures can cause product to decompose.

Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Ammonia. Bases. Metal compounds. Strong oxidizers. Products based on diisocyanates like TDI and MDI react with many

materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Toxic gases are released during decomposition.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Product test data not available. Refer to component data.

Acute dermal toxicity

Product test data not available. Refer to component data.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

Product test data not available. Refer to component data.

Serious eye damage/eye irritation

Product test data not available. Refer to component data.

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:**Tris(1-chloro-2-propyl) phosphate****Acute oral toxicity**

LD50, Rat, 1,101 mg/kg OECD Test Guideline 401

Acute dermal toxicity

LD50, Rabbit, > 2,000 mg/kg OECD Test Guideline 402

Acute inhalation toxicity

An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration. LC50, Rat, 4 Hour, dust/mist, > 5 mg/l

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Sensitization

Did not demonstrate the potential for contact allergy in mice.

Specific Target Organ Systemic Toxicity (Single Exposure)

The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

Animal genetic toxicity studies were negative. In vitro genetic toxicity studies were negative.

Aspiration Hazard

No aspiration toxicity classification

Diphenylmethane Diisocyanate, isomers and homologues**Acute oral toxicity**

Typical for this family of materials. LD50, Rat, > 10,000 mg/kg

Acute dermal toxicity

Typical for this family of materials. LD50, Rabbit, > 9,400 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, 0.49 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2.24 mg/l

For similar material(s): 2,4'-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0.387 mg/l

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.
May stain skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.
May cause slight temporary corneal injury.

Sensitization

Skin contact may cause an allergic skin reaction.
Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.
MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.
Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Isobutane**Specific Target Organ Systemic Toxicity (Single Exposure)**

May cause drowsiness or dizziness.

Target Organs: Central nervous system

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals. Information given is based on data obtained from similar substances.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative. Information given is based on data obtained from similar substances.

Aspiration Hazard

No aspiration toxicity classification

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer**Acute oral toxicity**

Typical for this family of materials. Observations in animals include: Gastrointestinal irritation. LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

Typical for this family of materials. LD50, Rabbit, > 9,400 mg/kg

Acute inhalation toxicity

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause skin irritation with local redness.
Material may stick to skin causing irritation upon removal.
May stain skin.

Serious eye damage/eye irritation

May cause eye irritation.
May cause slight temporary corneal injury.

Sensitization

Skin contact may cause an allergic skin reaction.
Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.
MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.
Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Reproductive toxicity

No specific, relevant data available for assessment.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Dimethyl ether

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

LC50, Rat, 4 Hour, gas, 164000 ppm

Skin corrosion/irritation

Liquid may cause frostbite upon skin contact.

Prolonged or repeated exposure may cause defatting of the skin leading to drying or flaking of skin.

Serious eye damage/eye irritation

Liquid may cause frostbite.

Sensitization

No relevant information found.

For respiratory sensitization:

No relevant information found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:

Kidney.

Liver.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on available information, aspiration hazard could not be determined.

Chloroalkanes (C=14-17)

Acute oral toxicity

Single dose oral LD50 has not been determined. Based on information for a similar material:

LD50, Rat, > 10,000 mg/kg

Acute dermal toxicity

The dermal LD50 has not been determined. LD50, Rat, > 2,000 mg/kg Estimated.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. No adverse effects are anticipated from single exposure to mist.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Brief contact may cause slight skin irritation with local redness. May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause slight eye irritation.

Sensitization

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:
No relevant information found.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):
In animals, effects have been reported on the following organs:
Liver.
Kidney.

Carcinogenicity

For similar material(s): Has caused cancer in some laboratory animals. However, the relevance of this to humans is unknown.

Teratogenicity

For similar material(s): Has caused birth defects in laboratory animals only at doses toxic to the mother.

Reproductive toxicity

Contains component(s) which have been shown to interfere with reproduction in animal studies.

Mutagenicity

For similar material(s): This material was not genotoxic in various mutagenicity and clastogenicity tests.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

4,4' -Methylenediphenyl diisocyanate

Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 9,400 mg/kg

Acute inhalation toxicity

LC50, Rat, 1 Hour, dust/mist, 2.24 mg/l

Acute toxicity estimate, dust/mist, 1.5 mg/l Expert judgement

Skin corrosion/irritation

Prolonged contact may cause moderate skin irritation with local redness.
Repeated contact may cause moderate skin irritation with local redness.
May stain skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.
May cause slight temporary corneal injury.

Sensitization

Skin contact may cause an allergic skin reaction.
Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.
MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.
Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)

May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Propane

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

LC50, Rat, 4 Hour, gas, > 200000 ppm

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Sensitization

For skin sensitization:

No data available

For respiratory sensitization:

No data available

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity

No data available

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative.

Aspiration Hazard

No aspiration toxicity classification

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Tris(1-chloro-2-propyl) phosphate

Acute toxicity to fish

LC50, Pimephales promelas (fathead minnow), 96 Hour, 51 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants

EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, 82 mg/l, OECD Test Guideline 201

NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 42 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), 21 d, 32 mg/l

Diphenylmethane Diisocyanate, isomers and homologues

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

Isobutane

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 16.33 mg/l

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Dimethyl ether

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Poecilia reticulata (guppy), semi-static test, 96 Hour, > 4,000 mg/l

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 48 Hour, > 4,000 mg/l, OECD Test Guideline 202 or Equivalent

Toxicity to bacteria

EC10, Pseudomonas putida, > 1,600 mg/l

Chloroalkanes (C=14-17)

Acute toxicity to fish

Material is very highly toxic to aquatic organisms on an acute basis (LC50/EC50 <0.1 mg/L in the most sensitive species).

LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 0.1 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 0.037 mg/l

Chronic toxicity to fish

Based on data from similar materials

NOEC, Oncorhynchus mykiss (rainbow trout), 60 d, 4.5 mg/l

4,4' -Methylenediphenyl diisocyanate

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:
EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1,000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:
NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1,640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Chronic toxicity to aquatic invertebrates

Based on data from similar materials
NOEC, Daphnia magna (Water flea), 21 d, 10 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1,000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1,000 mg/l
EC50, Lactuca sativa (lettuce), Growth inhibition, 1,000 mg/l

Propane

Acute toxicity to fish

No data available

Acute toxicity to aquatic invertebrates

No data available

Acute toxicity to algae/aquatic plants

No data available

Persistence and degradability

Tris(1-chloro-2-propyl) phosphate

Biodegradability: Not readily biodegradable.

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 301E

Theoretical Oxygen Demand: 1.17 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 0.24 d

Method: Estimated.

Diphenylmethane Diisocyanate, isomers and homologues

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

Isobutane

Biodegradability: Readily biodegradable. Information given is based on data obtained from similar substances.

Theoretical Oxygen Demand: 3.58 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 4.4 d

Method: Estimated.

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Biodegradability: Expected to degrade slowly in the environment.

Dimethyl ether

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 5 %

Exposure time: 28 d

Method: OECD Test Guideline 301A or Equivalent

Chloroalkanes (C=14-17)

Biodegradability: Expected to degrade slowly in the environment.

For similar material(s):

Biodegradation: 5 %

Exposure time: 28 d

Method: OECD Test Guideline 301D

Theoretical Oxygen Demand: 2.89 mg/mg

4,4'-Methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 302C or Equivalent

Propane

Biodegradability: No data available

Theoretical Oxygen Demand: 3.64 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 8.4 d

Method: Estimated.

Bioaccumulative potential**Tris(1-chloro-2-propyl) phosphate**

Bioaccumulation: Does not bioaccumulate.

Partition coefficient: n-octanol/water(log Pow): 2.68

Diphenylmethane Diisocyanate, isomers and homologues

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3). Reacts with water. In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Isobutane

Bioaccumulation: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water(log Pow): 2.8 at 20 °C

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Bioaccumulation: In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Dimethyl ether

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.10 Measured

Chloroalkanes (C=14-17)

Bioaccumulation: Bioconcentration potential is low (BCF less than 100 or log Pow greater than 7).

Partition coefficient: n-octanol/water(log Pow): 7.4 Estimated.

4,4' -Methylenediphenyl diisocyanate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 4.51 at 22 °C

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

Propane

Bioaccumulation: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water(log Pow): 1.815

Mobility in soil

Diphenylmethane Diisocyanate, isomers and homologues

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Dimethyl ether

Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 1.29 - 14 Estimated.

Chloroalkanes (C=14-17)

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.
Expected to be relatively immobile in soil (Koc > 5000).
Partition coefficient (Koc): > 5000 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Aerosols
UN number	UN 1950
Class	2.1
Packing group	
Reportable Quantity	MDI

Classification for SEA transport (IMO-IMDG):

Proper shipping name	AEROSOLS
UN number	UN 1950
Class	2.1
Packing group	
Marine pollutant	Paraffin waxes and Hydrocarbon waxes, chlorinated
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Aerosols, flammable
UN number	UN 1950
Class	2.1
Packing group	

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)
 Gases under pressure
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitisation
 Reproductive toxicity
 Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

The following components are subject to reporting levels established by SARA Title III, Section 313:

Components	CASRN	Concentration %
Diphenylmethane Diisocyanate, isomers and homologues	9016-87-9	>= 10.0 - < 20.0 %

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ (RCRA Code)
4,4' -Methylenediphenyl diisocyanate	101-68-8	5000 lbs RQ

Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Isobutane	75-28-5
Dimethyl ether	115-10-6
Propane	74-98-6

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the Active inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
4*	4	0

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: 12107825 / A776 / Issue Date: 07/21/2025 / Version: 2.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
AEL *	8 & 12 hr. TWA
C	Ceiling limit
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
DUPONT AEL	DuPont AEL (Acceptable Exposure Limit)
NIOSH REL	USA. NIOSH Recommended Exposure Limits
OSHA P0	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

PEL	Permissible exposure limit
STEL	Short-term exposure limit
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECl - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the

product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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